

Part number:



**HYDROMA**

HYDRAULICKÉ SYSTÉMY

**HIDROMA**  
SYSTEMS

UKŁADY HYDRAULICZNE

**HYDROMA**

ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

# DSE3

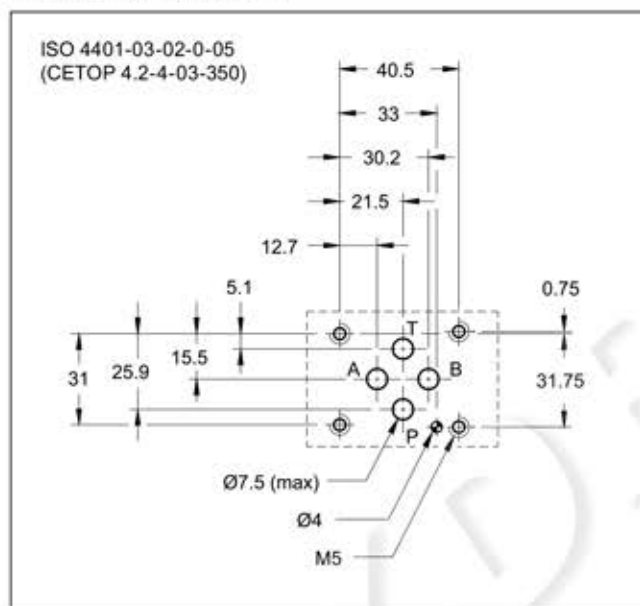
## DIRECTIONAL VALVE WITH PROPORTIONAL CONTROL SERIES 11



### SUBPLATE MOUNTING ISO 4401-03

**p max 350 bar**  
**Q max 40 l/min**

### MOUNTING SURFACE



### PERFORMANCES

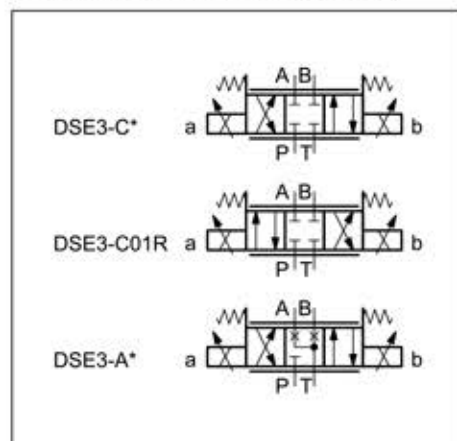
(obtained with mineral oil with viscosity of 36 cSt at 50°C and electronic control card)

|                                            |                                           |                     |
|--------------------------------------------|-------------------------------------------|---------------------|
| Max operating pressure:<br>P - A - B ports | bar                                       | 350                 |
| T port                                     |                                           | 210                 |
| Maximum flow with $\Delta p$ 10 bar P-T    | l/min                                     | 1 - 4 - 8 - 16 - 26 |
| Step response                              |                                           | see par. 5          |
| Hysteresis (with PWM 200 Hz)               | % $Q_{max}$                               | < 6%                |
| Repeatability                              | % $Q_{max}$                               | < $\pm 1,5\%$       |
| Electrical characteristics                 |                                           | see par. 4          |
| Ambient temperature range                  | °C                                        | -20 / +60           |
| Fluid temperature range                    | °C                                        | -20 / +80           |
| Fluid viscosity range                      | cSt                                       | 10 ÷ 400            |
| Fluid contamination degree                 | According to ISO 4406:1999 class 18/16/13 |                     |
| Recommended viscosity                      | cSt                                       | 25                  |
| Mass: single solenoid valve                | kg                                        | 1,6                 |
| double solenoid valve                      |                                           | 2,0                 |

### OPERATING PRINCIPLE

- The DSE3 valve is a direct operated directional control valve with electric proportional control and with ports in compliance with ISO 4401 standards.
- It is used for directional and speed control of hydraulic actuators.
- Valve opening and hence flow rate can be modulated continuously in proportion to the current supplied to the solenoid.
- The valve can be controlled directly by a current control supply unit or by means of the electronic control units to exploit valve performance to the full (see paragraph 11).
- Several manual overrides are available.

### HYDRAULIC SYMBOLS (typical)



## 11 - ELECTRONIC CONTROL UNITS

### DSE3 - \*\* SA (SB)

|          |                     |                               |                 |
|----------|---------------------|-------------------------------|-----------------|
| EDC-112  | for solenoid 24V DC | plug version                  | see cat.89 120  |
| EDC-142  | for solenoid 12V DC |                               |                 |
| EDM-M112 | for solenoid 24V DC | DIN EN 50022<br>rail mounting | see cat. 89 251 |
| EDM-M142 | for solenoid 12V DC |                               |                 |

### DSE3 - A\* DSE3 - C\*

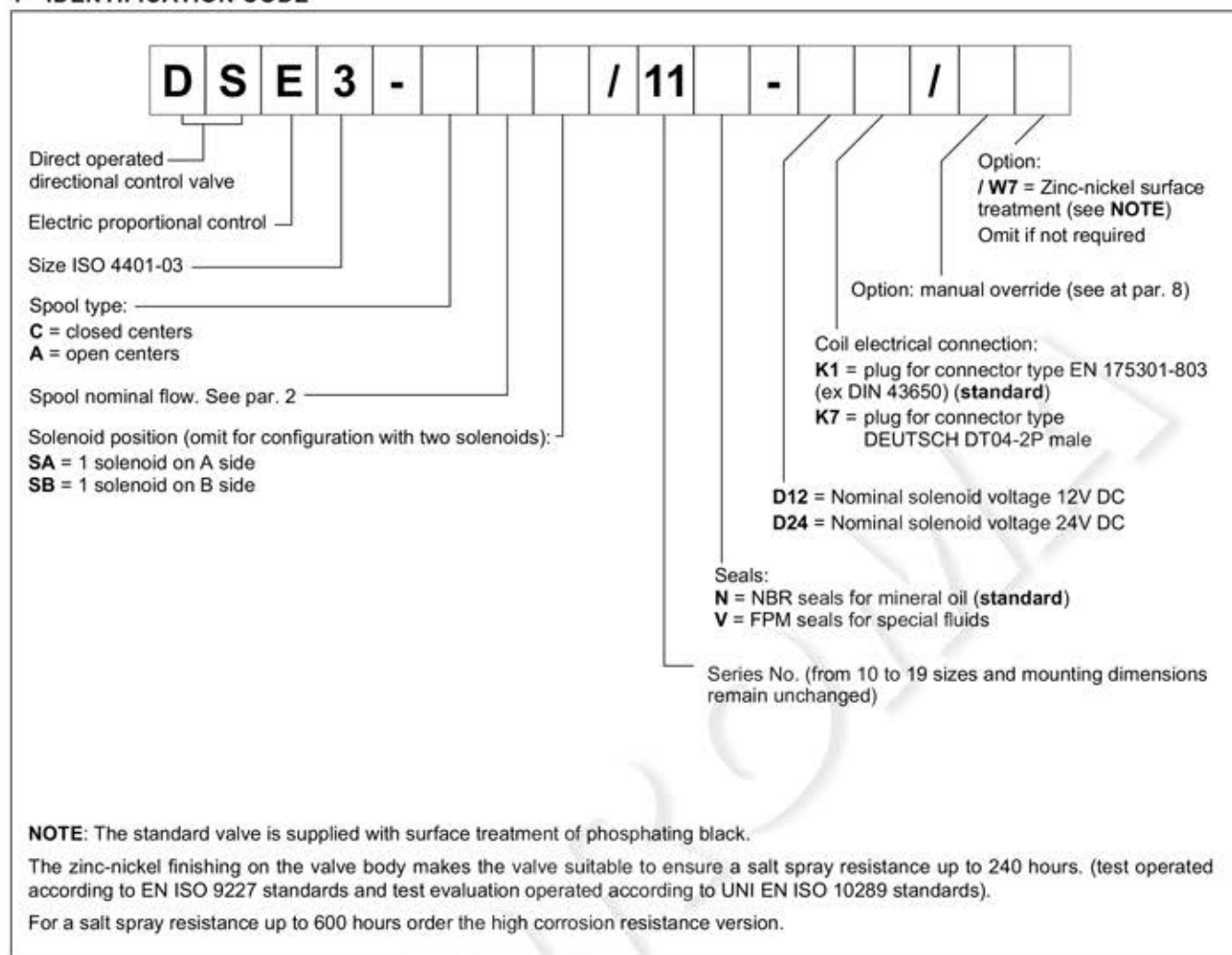
|          |                  |                               |                 |
|----------|------------------|-------------------------------|-----------------|
| EDM-M212 | 24V DC solenoids | rail mounting<br>DIN EN 50022 | see cat. 89 251 |
| EDM-M242 | 12V DC solenoids |                               |                 |

## 12 - SUBPLATES

(see catalogue 51 000)

|                                     |
|-------------------------------------|
| Type PMMD-AI3G ports on rear        |
| Type PMMD-AL3G side ports           |
| P, T, A, B port threading: 3/8" BSP |

### 1 - IDENTIFICATION CODE



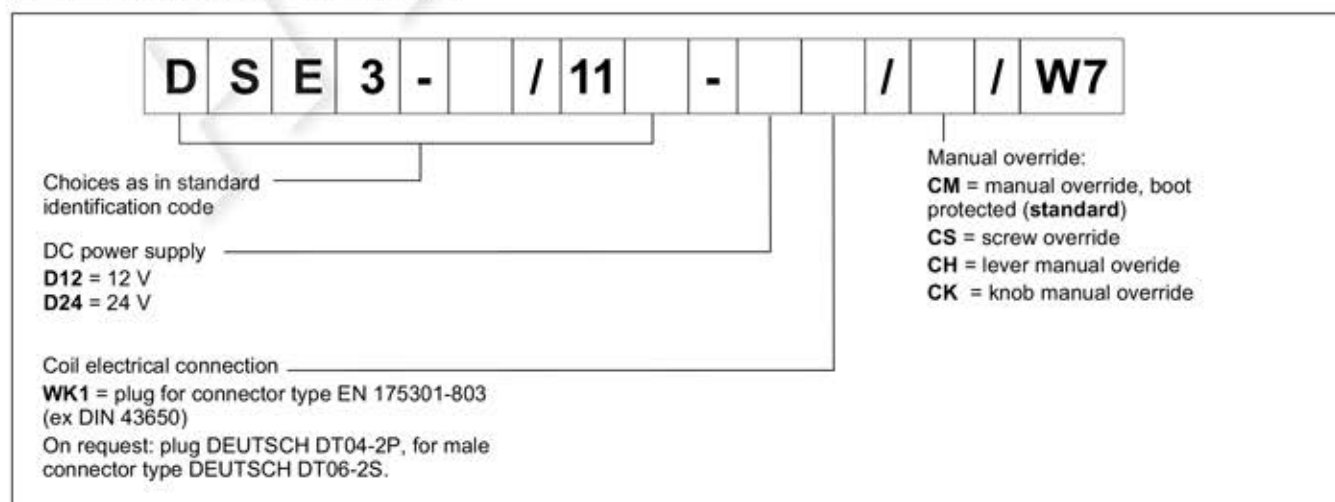
#### 1.1 - High corrosion resistance version

This version features the zinc-nickel coating on all exposed metal parts of the valve, making it resistant to exposure to the salt spray for **600 hours** (test performed according to UNI EN ISO 9227 and assessment test performed according to UNI EN ISO 10289).

The coil are specific for this version, featuring a zinc-nickel surface treatment. Electrical features at paragraph 4.

The boot manual override (CM) is installed as standard in order to protect the solenoid tube.

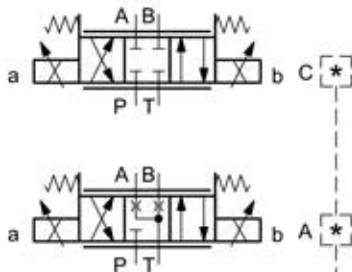
Follow the identification code below to order it:



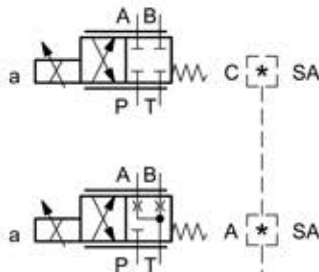
2 - CONFIGURATIONS

Valve configuration depends on the combination of the following elements:  
number of proportional solenoids, spool type, nominal flow rate.

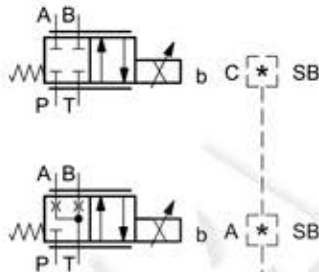
2 solenoids configuration:  
3 positions with spring centering



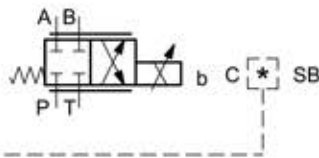
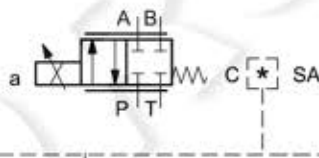
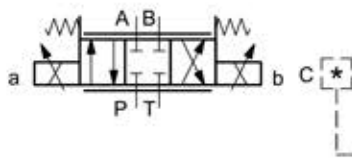
"SA" configuration: 1 solenoid on side A.  
2 positions (central + external) with  
spring centering



"SB" configuration: 1 solenoid on side B.  
2 positions (central + external) with  
spring centering



| *     | Nominal flow with $\Delta p 10$ bar P→T |
|-------|-----------------------------------------|
| 04    | 4 l/min                                 |
| 08    | 8 l/min                                 |
| 16    | 16 l/min                                |
| 16/08 | 16 (P→A) / 08 (B→T) l/min               |
| 26    | 26 l/min                                |
| 26/13 | 26 (P→A) / 13 (B→T) l/min               |

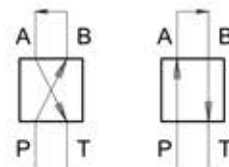


| *   | Nominal flow with $\Delta p 10$ bar P→T |
|-----|-----------------------------------------|
| 01R | 1 l/min                                 |

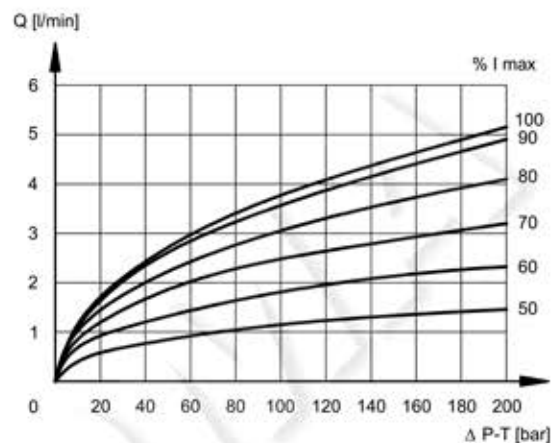
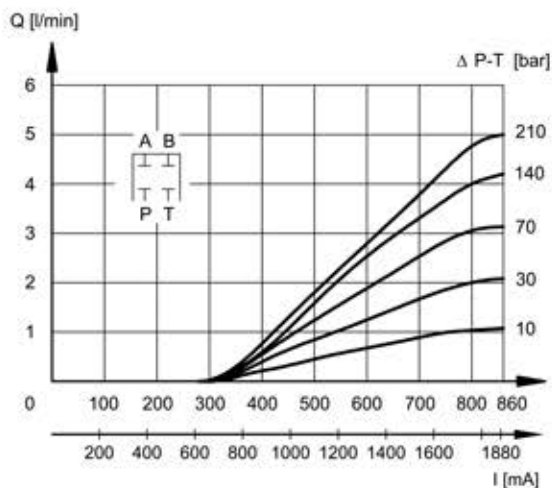
### 3 - CHARACTERISTIC CURVES

(obtained with mineral oil with viscosity of 36 cSt at 50°C and electronic control card)

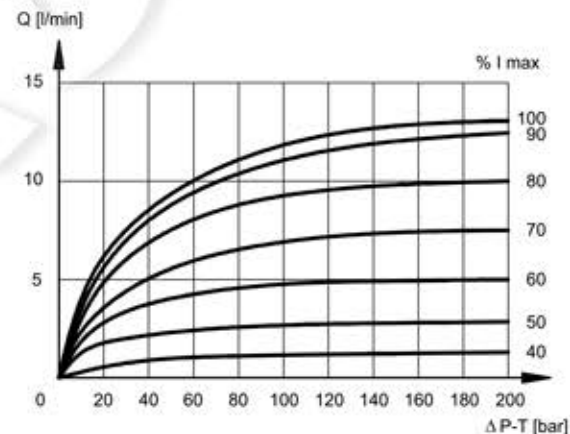
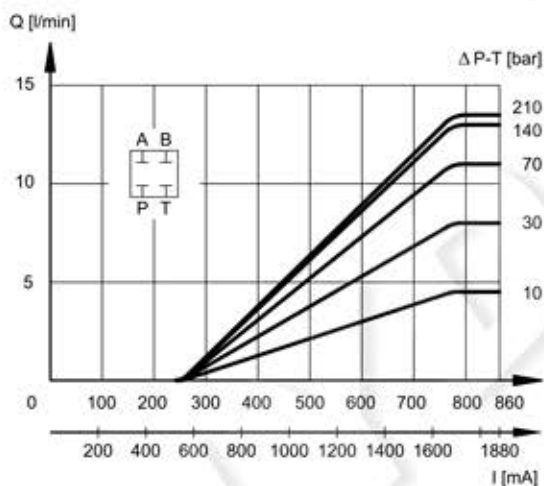
Typical flow rate control curves according to the current supply to solenoid. The reference  $\Delta p$  values are measured between ports P and T on the valve.



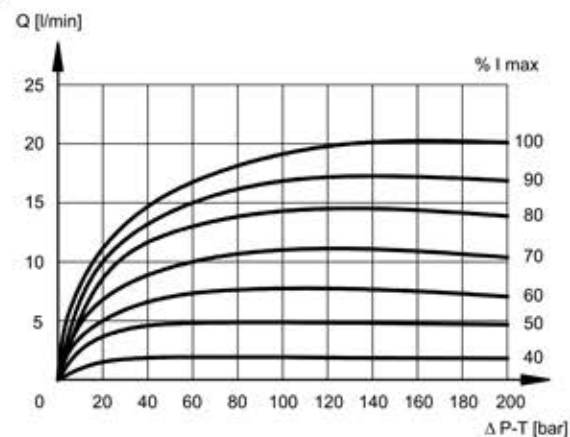
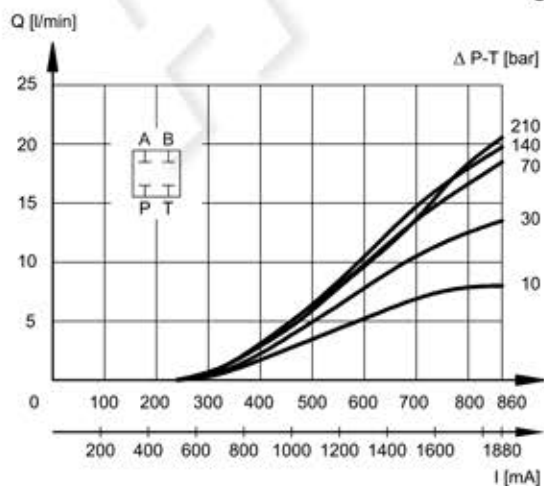
**SPOOL TYPE C01R**



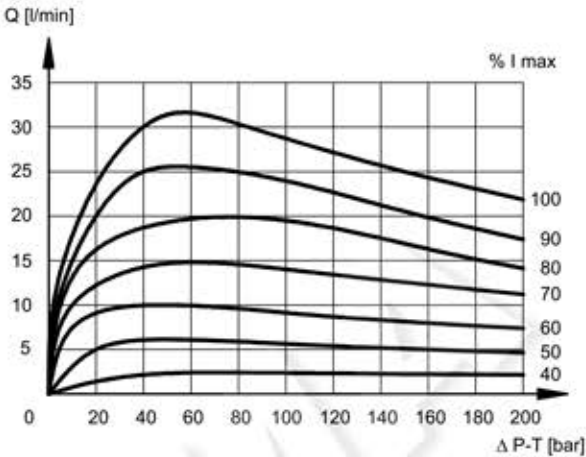
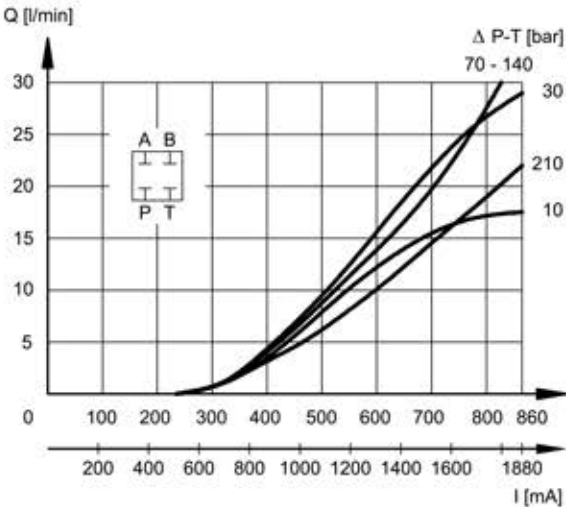
**SPOOL TYPE C04**



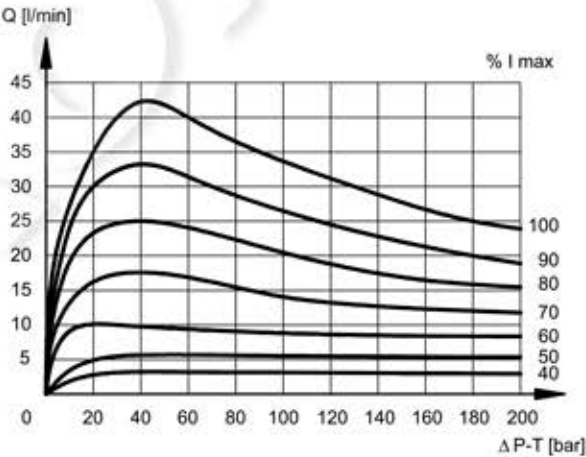
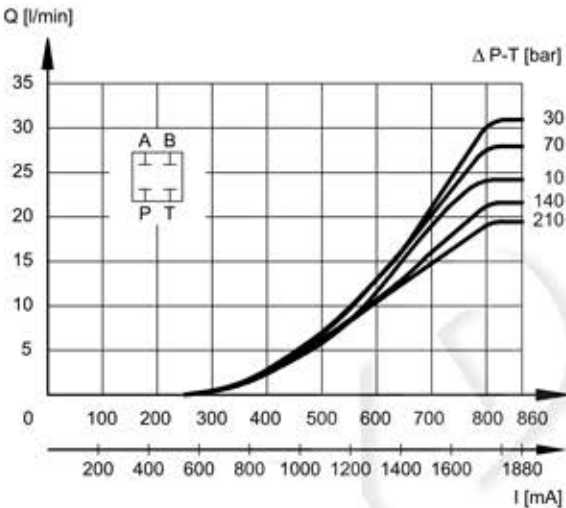
**SPOOL TYPE C08**



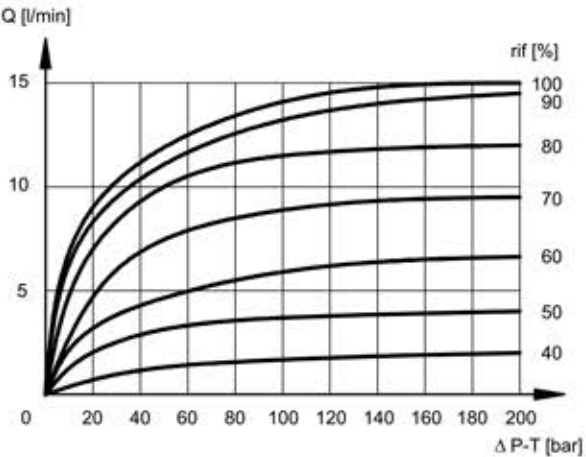
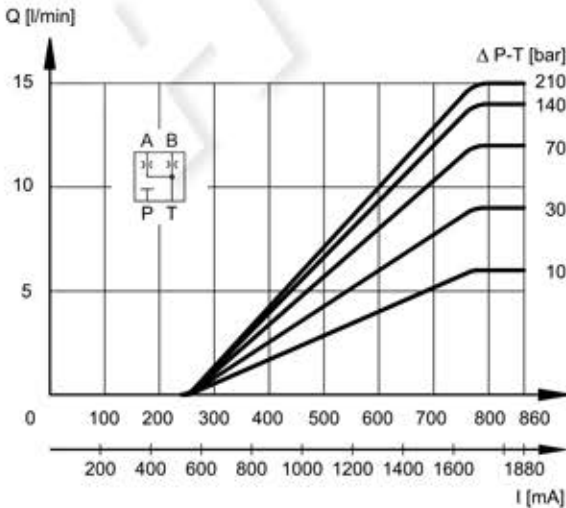
SPOOL TYPE C16



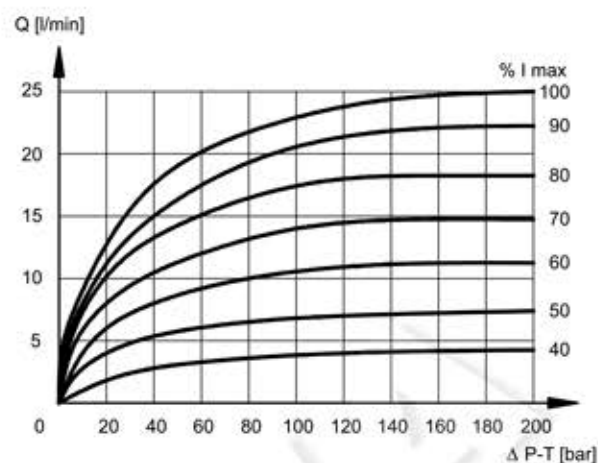
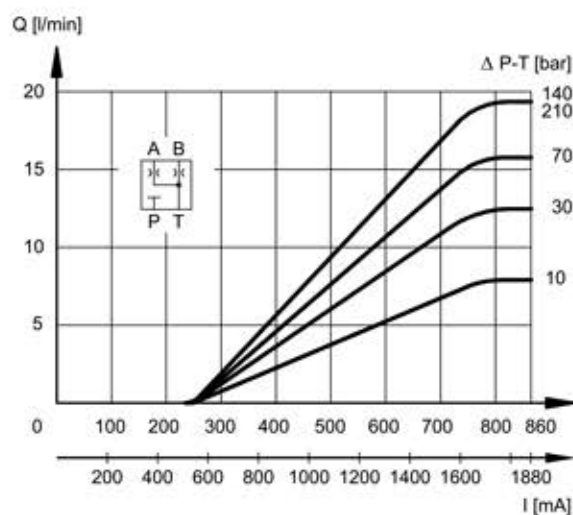
SPOOL TYPE C26



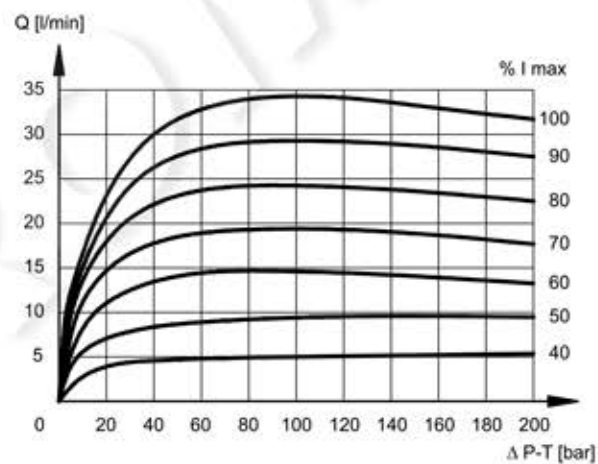
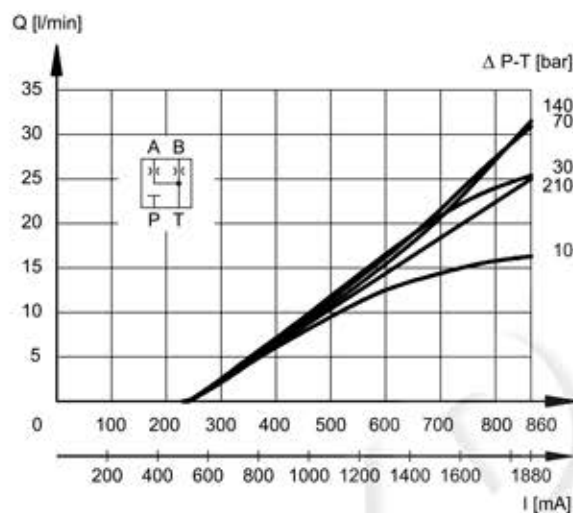
SPOOL TYPE A04



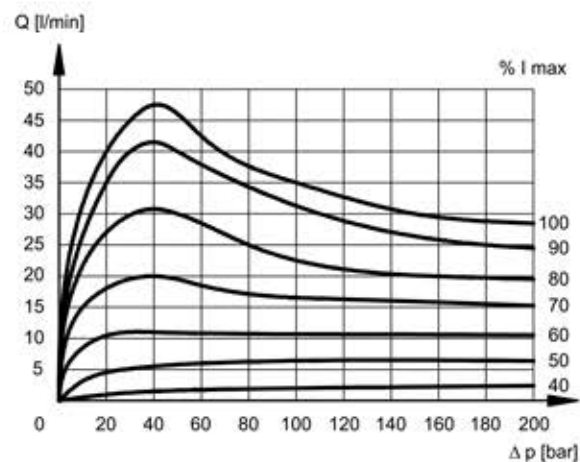
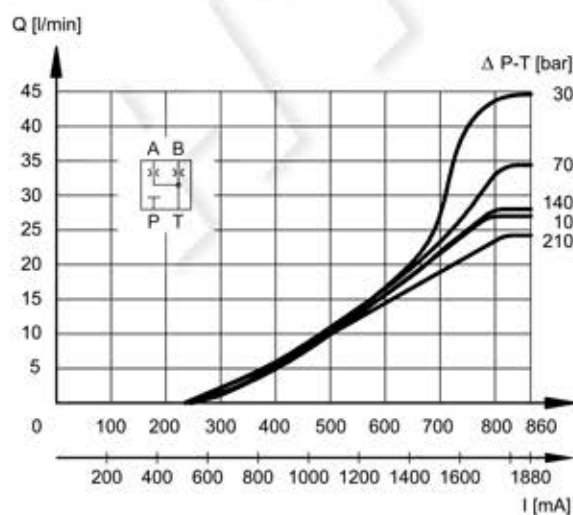
### SPOOL TYPE A08



### SPOOL TYPE A16



### SPOOL TYPE A26



### 4 - ELECTRICAL CHARACTERISTICS

#### Proportional solenoid

The proportional solenoid comprises two parts: tube and coil.

The tube, screwed to the valve body, contains the armature which is designed to maintain friction to a minimum thereby reducing hysteresis.

The coil is mounted on the tube secured by means of a lock nut.

It can be rotated through 360° depending on installation clearances.

#### Protection from atmospheric agents IEC EN 60529

| Plug-in type                    | IP 65 | IP 69 K |
|---------------------------------|-------|---------|
| K1 EN 175301-803 (ex DIN 43650) | x (*) |         |
| K7 DEUTSCH DT04 male            | x     | x (*)   |

(\*) The protection degree is guaranteed only with the connector correctly connected and installed

|                                                                      |                         |           |            |
|----------------------------------------------------------------------|-------------------------|-----------|------------|
| NOMINAL VOLTAGE                                                      | V DC                    | 12        | 24         |
| RESISTANCE (at 20°C) K1 coil<br>K7 coil                              | Ω                       | 3.66<br>4 | 17.6<br>19 |
| NOMINAL CURRENT                                                      | A                       | 1.88      | 0.86       |
| DUTY CYCLE                                                           |                         | 100%      |            |
| ELECTROMAGNETIC COMPATIBILITY (EMC)                                  | According to 2014/30/EU |           |            |
| CLASS OF PROTECTION :<br>Coil insulation (VDE 0580)<br>Impregnation: | class H<br>class F      |           |            |

### 5 - STEP RESPONSE

(obtained with mineral oil with viscosity of 36 cSt at 50°C and electronic control card)

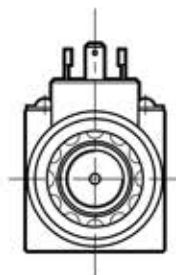
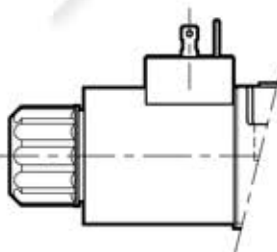
Step response is the time taken for the valve to reach 90% of the settled positioning value, following a step change of reference signal. The table shows typical response times tested with spool type C16 and  $\Delta p = 30$  bar P-T.

| REFERENCE SIGNAL STEP | 0→100% | 100%→0 |
|-----------------------|--------|--------|
| Step response [ms]    |        |        |
| DSE3-A*<br>DSE3-C*    | 50     | 40     |

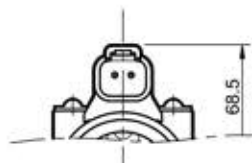
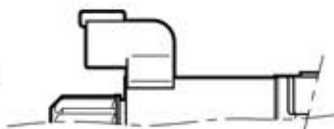
### 6 - ELECTRIC CONNECTIONS

Connectors for K1 connection are always delivered together with the valve.

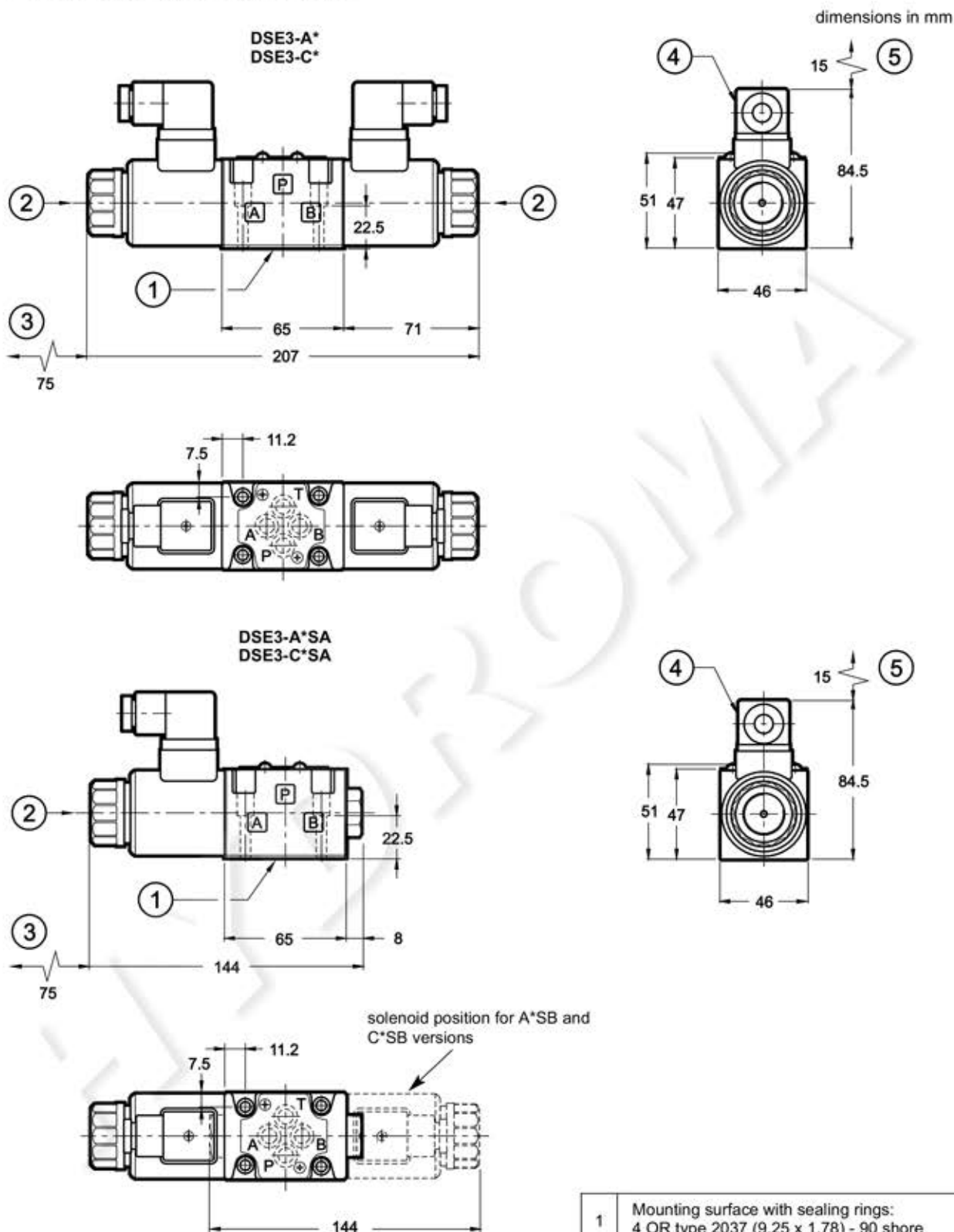
connection for EN 175301-803  
(ex DIN 43650) connector  
code **K1 (standard)**  
code **WK1** (W7 version only)



connection for  
DEUTSCH DT06-2S male connector  
code **K7**



### 7 - OVERALL AND MOUNTING DIMENSIONS



Fastening bolts: 4 bolts M5x30 - ISO 4762

Torque: 5 Nm (A8.8)

Threads of mounting holes: M5x10

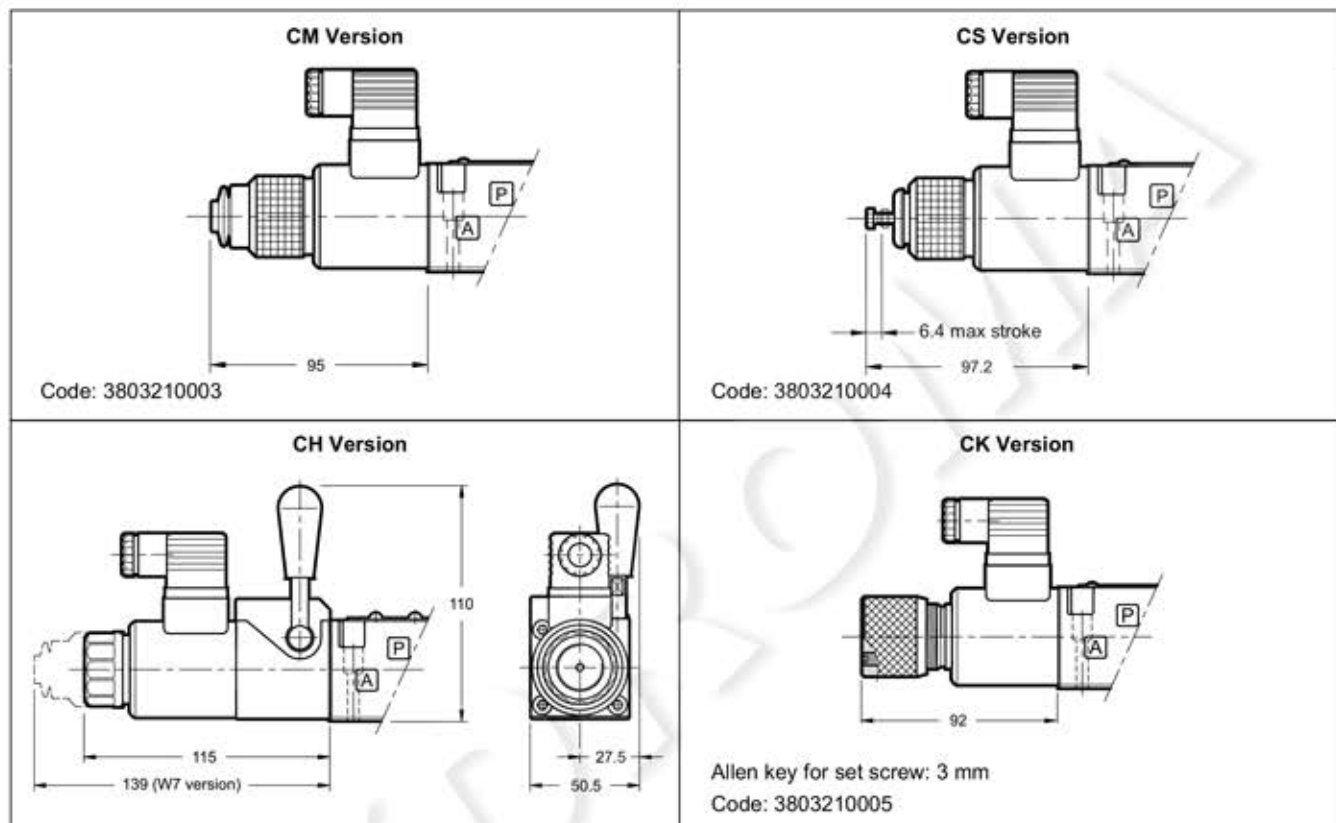
|   |                                                                                 |
|---|---------------------------------------------------------------------------------|
| 1 | Mounting surface with sealing rings:<br>4 OR type 2037 (9.25 x 1.78) - 90 shore |
| 2 | Standard manual override, integrated in the<br>solenoid tube                    |
| 3 | Coil removal space                                                              |
| 4 | Electric connector type EN 175301-803<br>(ex DIN 43650)                         |
| 5 | Connector removal space                                                         |

### 8 - MANUAL OVERRIDE

The standard valve has solenoids whose pin for the manual operation is integrated in the tube. The operation of this override must be executed with a suitable tool, minding not to damage the sliding surface.

Four different manual override versions are available upon request:

- **CM** version, manual override belt protected.
- **CS** version, with metal ring nut provided with a M4 screw and a blocking locknut to allow the continuous mechanical operations.
- **CH** version, lever manual override. The lever device is always placed at the A side of the valve.
- **CK** version, knob. When the set screw is screwed and its point is aligned with the edge of the knob, tighten the knob till it touches the spool: in this position the override is not engaged and the valve is de-energized. After adjusting the override, tighten the set screw in order to avoid the knob loosening.



### 9 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids like HL or HM type, according to ISO 6743-4. With this kind of fluids, use NBR seals type (code N). For HFDR fluids type (phosphate esters) use FPM seals (code V). For use with other kind of fluids such as HFA, HFB, HFC please consult our technical department.

Operation with fluid temperature exceeding 80°C causes premature deterioration of the quality of the fluid and seals. The physical and chemical properties of the fluid must be maintained.

### 10 - INSTALLATION

DSE3 valves can be installed in any position without impairing correct operation.

Ensure that there is no air in the hydraulic circuit.

Valves are fixed by means of screws or tie rods on a flat surface with planarity and roughness equal to or better than those indicated in the relative symbols. If minimum values are not observed fluid can easily leak between the valve and support surface.

